

EPOXY & FIBERGLASS FLOORING, SEAMLESS FIBERGLASS WALL SYSTEMS, SEALERS, HIGH PERFORMANCE COATING SYSTEMS, AND INDUSTRIAL CLEANERS

SYSTEMS THAT WORK

BY LOCATION

CHEMICALS

CHEMICAL PLANT

E.g. PLATING PLANT, FERTILIZER PLANT, CHEMICAL PRODUCTION PLANT

MAIN ISSUES- PRIMARY AND SECONDARY CONTAINMENT OF CHEMICALS, RESISTANCE TO CHEMICAL ATTACK, APPEARANCE

WALLS- OVER BLOCK OR SPANCRETE : FABRILON, CHEMSHIELD, 1121 (ESPECIALLY HIGHER UP OVER FABRILON)
FLOORS:POLYMITE 3/8", JOINTS USE EPOXY OR PFAC
CEILING: 1121, CHEMSHIELD
OTHER: FABRILON OR CHEMSHIELD FOR SECONDARY CONTAINMENT, 2" KANT AT WALL/FLOOR JUNCTURE
FABRILON LINERS IN TRENCHES.
MOST ALL SYSTEMS WILL USE 7300 OR 470 RESIN FOR BEST CHEMICAL RESISTANCE



CHEESE/DAIRY PLANTS

MAIN ISSUES- REGULATORY APPROVAL, EASY CLEANING, DURABILITY, COST
 WALLS OVER BLOCK OR SPANCRETE: FABRILON, CHEMSHIELD, 1121 (ESPECIALLY HIGHER UP ABOVE FABRILON)
 FLOORS:POLYMITE ¼ "MINIMUM OR SUGGESTED 3/8", POLYMITE PE OR EPOXY (NO ODOR), FREQUENTLY
 A 2" KANT IS INSTALLED AT THE WALL/FLOOR JUNCTURE
 CEILING: 1121, CHEMSHIELD, OCCASIONALLY FABRILON
 OTHER: BRINE SOAK TANKS- FABRILON LINER, 1121 EXTERIOR
 PACKAGING: POLYMITE, HIGH BUILD COATINGS
 SCABBLE PREPARATION IS NECESSARY FOR FLOOR SUBJECT TO THERMAL SHOCK
 MOST ALL SYSTEMS WILL USE 7100 RESIN FOR FDA APPROVABILITY AND LOWER COST WHEN ODOR IS NOT A FACTOR OTHERWISE 4100 EPOXY IS USED FOR THE FLOOR SYSTEMS.

MEAT PACKING

MAIN ISSUES- - REGULATORY APPROVAL, EASY CLEANING, DURABILITY ESPECIALLY OF KILL FLOOR, SLIP RESISTANCE

WALLS- OVER BLOCK OR SPANCRETE: FABRILON, CHEMSHIELD, 1121 (ABOVE THE FABRILON) FLOORS:POLYMITE ¹/4" -3/8", TROWELRITE EPOXY (NO ODOR) KILL FLOOR- SCABBLED THEN POLYMITE 3/8" MINIMUM

CEILING: 1121, CHEMSHIELD, OCCASIONALLY FABRILON

OTHER: PACKAGING: POLYMITE, HIGH BUILD COATINGS- NUPRIME+ 3100-90 IS A GOOD CHOICE MOST ALL SYSTEMS WILL USE 7100 RESIN FOR FDA APPROVABILITY AND LOWER COST

BREWERY

SPECIFIC ISSUE- ALCOHOL RESISTANCE, LOW TEMP REPARABILITY

WALLS -OVER BLOCK OR SPANCRETE: FABRILON, CHEMSHIELD, 1121 (ESPECIALLY HIGHER UP OVER FABRILON)

FLOORS:POLYMITE ¼"- 3/8", TROWELRITE EPOXY (NO ODOR) OCCASIONALLY FABRILON FOR LOW TRAFFIC +CONTAINMENT UNDER VATS CEILING: 1121, CHEMSHIELD OTHER: PACKAGING: POLYMITE, HIGH BUILD COATINGS+1300 FOR ALCOHOL RESISTANCE MOST ALL SYSTEMS WILL USE 7300 RESIN FOR BEST CHEMICAL RESISTANCE

FOOD PLANT

E.g.- VEGETABLES, BAKERY, PIZZA MAKING MAIN ISSUES- REGULATORY APPROVAL, EASY CLEANING WALLS OVER BLOCK OR SPANCRETE: 1120 EPOXY BLOCKFILLER+1121 OR ENAMEL PAINT FLOORS:POLYMITE 1/4", TROWELRITE EPOXY (NO ODOR) ¼", ISOFLOOR, HIGH BUILD OR STANDARD COATINGS CEILING: DRY FALL

GENERAL INDUSTRIAL

HEAVY FABRICATION

E.g. Vehicle assembly, metal fabrication, HEAVY EQUIPMENT MAKING MAIN ISSUES: DURABILITY, APPEARANCE WALLS: ENAMEL PAINT FLOORS: TRAPROCK OVERLAY + 1301 PRIMER, TROWELRITE OR POLYMITE, CONSOLIDEC IF NEW, HEAVY WEAR: ¹/₄" - 3/8" POLYMITE. CONSIDER SCABBLING AS PREP FOR HEAVY IMPACT DIAMOND HARD+ FLOIRDYNE FOR SHINE IN WELDING AREAS, JOINTS USE PFAC CEILING: DRY FALL

LIGHT FABRICATION/ASSEMBLY

E.g. plastics, light assembly, mailing, packaging, shoe making

MAIN ISSUES: APPEARANCE, EASY CLEANING

WALLS: ENAMEL PAINT FLOORS: 1301 FOR LOWER COST, 1300 COATING, 30 MIL HIGH BUILD - OFTEN MULTI COLORED. LOW COST: CONSOLIEDEC LS, DIAMOND HARD + FLORIDYNE TOP BLOCKER. JOINTS USE PFAC POLISHED COCNRETE A GOOD OPTION CEILING: DRY FALL

MACHINE SHOP

CEILING: DRY FALL

MAIN ISSUES- DURABILITY TO SCRATCHES, EASY CLEANING, APPEARANCE, DNR WALLS: ENAMEL PAINT FLOORS: 30 MIL HIGH BUILD EPOXY, 1301 PENETRATING, 2300 OR 1300 COATING. LOW COST: CONSOLIDEC LS, DIAMOND HARD . JOINTS USE PFAC POLISHED CONCRETE A GOOD OPTION

PRINTING

MAIN ISSUES: DUST PREVENTION, APPEARANCE, SOLVENT RESISTANCE WALLS: ENAMEL PAINT FLOORS: 30 MIL HIGH BUILD EPOXY OR STANDARD 1300 COATING- OFTEN MULTI COLORED LOW COST: CONSOLIDEC LS, DIAMOND HARD. JOINTS USE PFAC ESP IN ASSEMBLY AREAS POLISHED CONCRETE A GOOD OPTION CEILING: DRY FALL

ELECTRONICS

CIRCUIT BOARDS, WELDING EQUIPMENT MAIN ISSUES: DUST PREVENTION, STATIC ELIMINATION, APPEARANCE WALLS: ENAMEL PAINT FLOORS: 30 MIL HIGH BUILD EPOXY OR STANDARD 1300 OR 2400 COATING-NOTE FOR STATIC CONTROL USE #1300 ESD. CEILING: DRY FALL



GOVERNMENTAL GARAGE

MAIN ISSUES: APPEARANCE, DURABILITY, EASY CLEANING

WALLS: ENAMEL PAINT FLOORS: 30 MIL HIGH BUILD EPOXY OR STANDARD 1300 COATING- OFTEN IN CLEAR. 1301 PENETRATING LOW COSTCONSOLIDEC LS. JOINTS: USE PFAC CEILING: DRY FALL

SCHOOL

MAIN ISSUES- LOW/NO ODOR, EASY MAINTENANCE

WALLS: ENAMEL PAINT, EPOXY PAINT FLOORS: 30 MIL HIGH BUILD EPOXY, STANDARD 1300 COATING, 2300 ARISTOTHANE LOW COST: DIAMOND HARD, ESPCIALLY OVER STAINED CONCRETE. JOINTS USE PFAC POLISHED CONCRETE A GOOD OPTION CEILING: DRY FALL OTHER: SANDROCK IN LOCKER ROOMS, KITCHENS

HOSPITAL

MAIN ISSUES- LOW/NO ODOR, APPEARANCE, DURABILITY OTHER: MISC. STORAGE ROOMS: NUPRIME OR 2300 ARISTOTHANE LOW COST: CONSOLIDEC LS OR DIAMOND HARD. JOINTS USE PFAC POLISHED CONCRET A GOOD OPTION

AIRPLANE HANGAR

MAIN ISSUES: LIGHT COLOR, COLOR FASTNESS, RESISTANCE TO AIRPLANE FLUIDS WALLS: ENAMEL PAINT, EPOXY PAINT FLOORS: 1013 + 2400 WHITE OR COLORS, 1013 + 1300 IN COLORS. CEILING: DRY FALL

FIRE STATION

MAIN ISSUES: COST, EASY CLEANING, SLIP RESISTANCE, APPEARANCE APPARATUS ROOM FLOORS: 30 MIL HIGH BUILD EPOXY, 1013 +1300 OR 2411 WITH SLIP RESISTANT AGGREGATE IN SELECTIVE AREAS LOW COST: CONSOLIDEC LS OR DIAMOND HARD. JOINTS USE PFAC POLISHED CONCRETE A GOOD OPTION

WASTEWATER TREATMENT PLANT

VARIES DEPENDING ON SITUATION. #1121 WATER RESISTANT EPOXY AND 2400 URETHANE FOR OUTSIDE ARE GOOD CHOICES FABRILON AND POLYMITE SHOULD BE CONSIDERED FOR SPECIFIC CHEMICAL RESISTANCE NEEDS

WAREHOUSE

MAIN ISSUES: DUSTING PREVENTION, LOW COST, FORK TRUCK TIRE MARKING WALLS: ENAMEL PAINT LOW COST: CONSOLIDEC OR DIAMOND HARD + FLORIDYNE TOP BLOCKER. JOINTS USE PFAC POLISHED CONCRETE A GOOD OPTION FLOORS: 1013, NUPRIME + 1300- FREQUENTLY CLEAR. LOW COST: TWO COATS OF 1301 CEILING: DRY FALL OTHER: SLIP RESISTANT WAREHOUSE FLOORS FOR MEAT OR DAIRY PLANTS: SHOTBLAST +2 OR 3 COATS #1301 PENETRATING EPOXY PRIMER

COMMERCIAL

MAIN ISSUES: COST, APPEARANCE, ODOR

FLOORS: 1013, 1013 + 1300 OR 2300 ARISTOTHANE, FREQUENTLY CLEAR OFTEN COATINGS ARE SUPPLIED TO THE FINAL CUSTOMER TO DO THEIR OWN WORK AND SAVE COSTS.

AUTO DEALERSHIP

FLOORS: 1013 + 2 COATS #1300 EPOXY (OR #2300 URETHANE) – NORMAL SERVICE SHOTBLAST PREPARATION + 1013+2 COATS 4100 + ONE COAT #1300 EPOXY (OR #2400 URETHANE) – HEAVIER DUTY SERVICE. 1013+ 4100 + 2 CTS 1300 EPOXY LOW COST: DIAMOND HARD + PFAC FOR JOINTS

TRUCK REPAIR SHOP

THIS IS HEAVY DUTY SERVICE. ¼" EPOXY OF POLYESTR POLYMITE- MINIMUM –OVER GRINDING OR SHOT BLAST PREPARATION

Tom Hennessy ChE I hope this helps

NOTES:

- 1. Block and spancrete for walls should be specified as "tight", pin hole free or non porous as possible especially for food plant work.
- 2. The standard coating spec should be 1 coat of 1013 @350sqft/gal + 2 top coats #1300 SR FLOOR COATING each at 250 sqft/gal. Specify color.
- The standard high build spec should be 1 coat of 1013 @350SQFT/GAL + two top coats #3100-90 each at 125sqft/gal. Specify color.
 Preparation can be either acid etching or light shot blasting Add a top coat- 1121, 1300, 2200, or 2300 for specific conditions. Specify color.
- 4. The standard POLYMITE SPEC should be 1 coat of ATTAPRIME @ 350 SQFT/GAL with either a ¼" or 3/8" thick POLYMITE TOPPING. Specify color, top surface texture and resin use. Preparation should be acid etching- light duty shotblasting – medium duty scabbling- heavy duty, thermal impacts or stress.
- 5. The standard TROWELRITE SPEC should be 1 coat of NUPRIME @ 350 SQFT/GAL with either a ¼" or 5/16" thick TROWELRITE TOPPING, Specify color, resin use, and top surface texture. Preparation should be acid etching- light duty shotblasting – medium duty scabbling- heavy duty (5/16 ONLY), thermal impact or stress.
- 6. The standard FABRILON SPEC should be one coat of POLYESTER BLOCK FILLER + FABRILON TOPPING with the appropriate resin choice for the conditions of use. Use example, specify color.
- 7. The standard CHEMSHIELD SPEC should be two coat of POLYESTER BLOCK FILLER + 1-2 COATS OF CHEMSHIELD TOPPING with the appropriate resin choice for the conditions of use. Specify color.
- 8. The standard 1121 WATER RESISTANT EPOXY SPEC should be two coat of#1120 EPOXY BLOCK FILLER +1- 2 TOP COATS #1121water resistant epoxy. Use example, Specify color.
- 9. The standard SANDROCK SPEC needs to be 1/8". Use example, specify 3M-color blend.
- 10. For clear and colored floor coatings, drop cloths should be used during ceiling painting, especially ahead of clear coatings application.
- 11. FABRILON may be installed over block, brick, spancrete, poured in place concrete, steel, or plywood but NEVER over dry wall.
- 12. The standard new concrete FLORIDYNETM spec should be 1-2 coats FLOIRDYNETM + 1-2 coats FLORIDYNETM TOP BLOCKER depends on how tightly trowleled the concrete is.
- 13. Polishing should be 100, 200, 400 at minimum, diamond levels. The upgrade to 800, 1500 and 3000 gives greater shine.