



# PRODUCTS, INC.

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EPOXY & FIBERGLASS FLOORING, SEAMLESS FIBERGLASS WALL SYSTEMS, SEALERS,  
HIGH PERFORMANCE COATING SYSTEMS, AND INDUSTRIAL CLEANERS

## PRODUCT BULLETIN

### #2400 POLYESTER-ALIPHATIC URETHANE

**DESCRIPTION:** #2400 POLYESTER-ALIPHATIC URETHANE is a clear, high performance, chemical resistant, UV stable coating available in either clear or pigmented versions. It provides an easy to apply urethane gloss coating which is especially useful as an industrial concrete floor or wall coating and as a top coat for epoxy coatings.

**USES:** #2400 may be used as a general purpose industrial urethane coating, as a top coat for seamless floors (even in severe environments), as a good wearing, attractive system for heavy use and general chemical exposure areas. #2400 may be used outside or in sun lit areas where clarity and light stability are important, and makes an excellent anti graffiti wallcoating.

**APPLICATION:** For best results #2400 should be applied over a cleaned concrete surface primed with a suitable penetrating primer such as #1020 PENETRATING EPOXY, or #2100 PENETRATING URETHANE. In a clean pail mix 2 parts PART A with 1 part PART B and use immediately. Pot life is 3-4 hours and tack free time is 4-6 hours and depends on temperature and humidity %. A minimum of two coats of #2400 should be applied at 300-350 sqft. per gallon. As a gloss top coat for other coatings one coat is required. Partial containers should be tightly sealed when not in use. For multiple top coats each coat should follow within 12 hours after the last coat becomes tack free. Specifications are at 75F and 50% RH. Future recoating may be done after the surface has been thoroughly cleaned, abraded and tack wiped with SURFPREP 102 prior to recoating.

#### SPECIFICATIONS:

SOLIDS-CLEAR -	50%	GARDNER COLOR 1 -	2
SOLIDS COLORED -	65%	CHEMICAL RESISTANCE -	EXCELLENT
TACK FREE -	3 HR	UV STABILITY -	EXCELLENT
LIMITED USE -	12 HR	PENCIL HARDNESS -	3H
FULL USE -	24 HR	GLOSS -	EXCELLENT
TABOR ABRASION -	18	SOLVENT RESISTANCE -	EXCELLENT

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